



شركة إنتاج صناعة العلب المحدودة
Consolidated Can Manufacturing Co. Ltd.

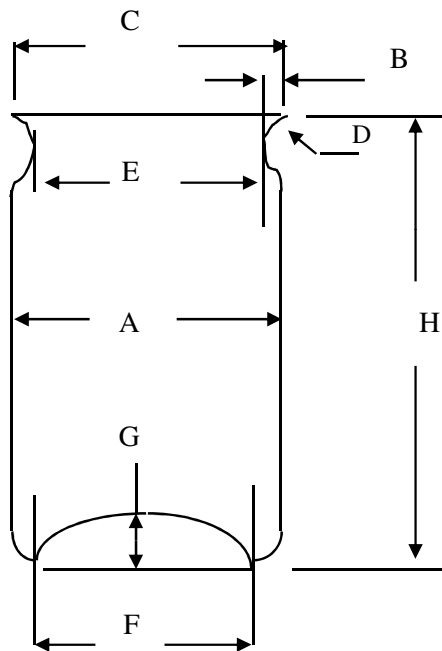
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CONTAINER SPECIFICATION

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Section:
**300mL
206/211*403 (206 bottom)
2Piece steel can**

Effective date:
01 Jun' 2007

Revision:
00



| DIMENSION KEY | | Inches | mm |
|---------------|-----------------------|---------------------------|---------------|
| A | Body Outside Diameter | 2.603 Ref. | 66.11 Ref |
| B | Flange Width | .0878 +/- .008 | 2.23 +/- .20 |
| C | Flange Diameter | 2.457 max | 62.15 max |
| D | Flange Radius | .061 +/- .008 | 1.55 +/- .20 |
| E | Neck Plug Diameter | 2.260 +/- .005 | 57.4 +/- .13 |
| F | Base Diameter | 2.063 Ref | 52.4 Ref |
| G | Bottom Panel Depth | .413 +/- .008 | 10.50 +/- .20 |
| H | Flanged Can Height | 4.185 +/- .012 | 106.3 +/- .30 |
| Neck Profile | | 9 Stages Necker + Flanger | |

| | | |
|--|-------------|-------------|
| - Material | - Tin plate | |
| - Alloy | - ULC steel | |
| - Axial Load Strength | 220 Lb, min | 100kg, min |
| - Dome Reversal Strength Above atmospheric | 90 psi, min | 620 KPa min |
| - Drop resistance | 6.0 min | 152 min |

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Document no.: **CCMC/SPEC/05/01/010**

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شركة إتحاد صناعة العلب المحدودة
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| ITEM SPECIFICATION | Inches | mm |
|---------------------------------|--|---|
| - Neck Seaming Clearance | 0.118 min | 3.0 min |
| - Brimfill Capacity | 11.25oz +/- 0.06 | 333ml +/- 1.8 |
| - Fill Point Capacity | 10.1oz +/- 0.1 | 300 +/- 3.0 |
| - Free Board | 0.480 +/- 0.02 | 12.2 +/- 0.5 |
| - Internal Coating Type | : - Water Based Epoxy Lacquer | |
| - Metal Exposure | : - Avg of 25 cans not more than 3 mA , and no Individual reading > 4 mA | |
| - Metal Pickup (At 6 months) | : - Avg of 6 cans not more than 0.6 mg/ltr (0.6 ppm) | |
| - External Coating | Body : | - Base Coat / Decoration |
| | Bottom : | - Bottom lacquer spray - Rim double Coating(VAR) |

| PROCESS | Carbonated , and Cold Pressure filled |
|-----------------------------------|---|
| - Maximum Crbonation Aim Point | 3.8 Vols. @ 100 F , But Not to Exceed 4 . 0 Vols |
| - Specification Limits | |
| 1 - Air Content | : 3.0 mL , (8+ Degree Brix) 2.0 mL , (< 8 Degree Brix) |
| 2 - Chloride | : 10 ppm , Warmer Water 100 ppm Treated Water |
| 3 - Sulfur Dioxide | : 0.00 ppm |
| 4 - Copper Content | : 0 . 1 ppm , Max . |
| 5 - Azo Dye | : 70 ppm , Max . (Generally) 50 ppm , Max . (Red) |

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