



شركة إتحاد صناعة العلب المحدودة
Consolidated Can Manufacturing Co. Ltd.

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CONTAINER SPECIFICATION

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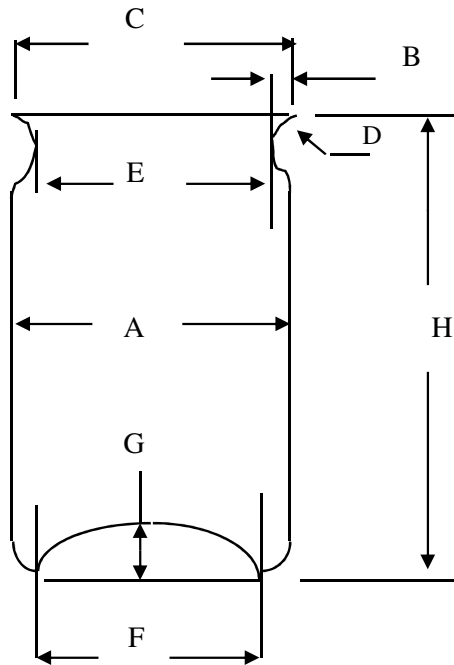
355mL
206/211*413-(202 bottom)
2Piece steel can

Effective date:

01 Jun' 2007

Revision:

00



DIMENSION KEY		Inches	mm
A	Body Outside Diameter	2.603 Ref.	66.11 Ref
B	Flange Width	.0878 +/- .008	2.23 +/- .20
C	Flange Diameter	2.457 Max	62.15 Max
D	Flange Radius	.061 +/- .008	1.55 +/- .20
E	Neck Plug Diameter	2.260 +/- .005	57.48 +/- .13
F	Base Diameter	2.063 Ref	52.4 Ref
G	Bottom Panel Depth	.413 +/- .008	10.50 +/- .20
H	Flanged Can Height	4.812 +/- .012	122.23 +/- .30
Neck Profile		9 Stages Necker + Flanger	

- Material	- Tin plate	
- Alloy	- ULC steel	
- Axial Load Strength	220 Lb, min	100kg, min
- Dome Reversal Strength Above atmospheric	90 psi, min	620 KPa min
- Drop resistance	6.0 min	152 min

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Document no.:

CCMC/SPEC/05/01/007

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Approved by:

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Quality Assurance Manager



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ITEM SPECIFICATION	Inches	mm
- Neck Seaming Clearance	0.118 min	3.0 min
- Brimfill Capacity	13.1 OZ +/- .06	388 mL +/- 1.8
- Fill Point Capacity	12 OZ +/- .1	355 mL +/- 3.0
- Free Board	0.480 +/- .02	12.2 +/- 0.5
- Internal Coating Type	: - Water Based Epoxy Lacquer	
- Metal Exposure	: - Avg of 25 cans not more than 3 mA , and no Individual reading > 4 mA	
- Metal Pickup (At 6 months)	: - Avg of 6 cans not more than 0.6 mg/ltr (0.6 ppm)	
- External Coating	Body :	- Base Coat Decoration
	Bottom :	- Bottom lacquer spray - Rim double Coating(VAR)

PROCESS	Carbonated , and Cold Pressure filled
- Maximum Crbonation Aim Point	3.8 Vols. @ 100 F , But Not to Exceed 4 . 0 Vols
- Specification Limits	
1 - Air Content	: 3.0 mL , (8+ Degree Brix) 2.0 mL , (< 8 Degree Brix)
2 - Chloride	: 10 ppm , Warmer Water 100 ppm Treated Water
3 - Sulfur Dioxide	: 0.00 ppm
4 - Copper Content	: 0 . 1 ppm , Max .
5 - Azo Dye	: 70 ppm , Max . (Generally) 50 ppm , Max . (Red)

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